

## Spare Parts List

### Pump

Item #	UH Part Number	Description
<b>A</b>	<b>UHSUPRA0231-2</b>	<b>7L Pump Module Assembly Kit</b>
1-2	UHSUPRA0132	Diaphragm Assembly 50Hz
<b>B</b>	<b>UHSUPRA0227</b>	<b>2-1 Mechanical Air Valve Assembly Kit</b>
2-2	UHSUPRA0269	Synchronous Motor
2-3	UHSUPRA0229	Photo Interrupter PCB Assembly TD-100
5	UHSUPRA0230	Label Sticker C Series Air Outlet 2-1 Alternating Round Panel
<b>D</b>	<b>UHSUPRA0495</b>	<b>Front and Rear Cases Assembly Kit</b>
7	UHSUPRA0063	Rubber Feet
8	UHSUPRA0496	Front and Rear Cases
8-2	UHSUPRA0234	Self-Tapping Screws Diameters 4 X 12 - Top
11	UHSUPRA0109	Nonwoven Filter
12	UHSUPRA0146	Filter Cap
<b>D-1</b>	<b>UHSUPRA0108</b>	<b>Small Hanger Bracket Assembly Kit</b>
9	UHSUPRA0295	Small Hanger Left and Right Bracket Set
9-1	UHSUPRA0265	Spring for Right Bracket
9-2	UHSUPRA0266	Metal Plate for Bracket
9-3	UHSUPRA0241	Self-Tapping Screws Diameters 3 X 10
10-1	UHSUPRA0267	Spring for Left Bracket
<b>E</b>	<b>UHSUPRA0237</b>	<b>Power Side Panel with 3 Prong British Plug Assembly Kit</b>
13-1	UHSUPRA0155	Fuse Holder
13-2	UHSUPRA0154	Rocker Switch Black Side Panel
14	UHSUPRA0153	Tubular Glass Fuse T1A/250V
16	UHSUPRA0239	Label Sticker C Series Power Side Panel
<b>E</b>	<b>UHSUPRA0238</b>	<b>Power Side Panel with 2 Prong British Plug Assembly Kit</b>
13-1	UHSUPRA0155	Fuse Holder
13-2	UHSUPRA0154	Rocker Switch Black Side Panel
14	UHSUPRA0153	Tubular Glass Fuse T1A/250V
16	UHSUPRA0239	Label Sticker C Series Power Side Panel
<b>F-2</b>	<b>UHSUPRA0296</b>	<b>Control Panel Plate Assembly Kit (Mechanical)</b>
6-1	UHSUPRA0247	Self-Tapping Screws Diameters 3 X 6
21	UHSUPRA0297	Semi-Digital Control Panel Plate



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23	UHSUPRA0298	Pressure Control Regulator
23-1	UHSUPRA0279	Self-Tapping Screws Diameters 3 X 12
<b>F-2-1</b>	<b>UHSUPRA0274</b>	<b>Pressure Control Knob Assembly Kit</b>
<b>F-2-1-1</b>	<b>UHSUPRA0275</b>	<b>Knob with Water Drop Label Sticker</b>
24	UHSUPRA0071	Dial Knob
25	UHSUPRA0072	Label Sticker Water Drop For Dial
24-1	UHSUPRA0159	Machine Screws M3 X 5
24-2	UHSUPRA0242	Pressure Adjustment Axle
24-3	UHSUPRA0148	Pressure Adjustment Fixture Cylinder
24-4	UHSUPRA0149	Conical Spring
24-5	UHSUPRA0150	Pressure Adjustment Sealing Cylinder
<b>P3</b>	<b>UHSUPRA0086B</b>	<b>Viola II Main PCBA</b>
8-1	UHSUPRA0233	Self-Tapping Screws Diameters 4 X 63 - Bottom
8-3	UHSUPRA0246	Self-Tapping Screws Diameters 4 X 20
19	UHSUPRA0235	Water Resistance Gasket Bottom Strip L330
20	UHSUPRA0236	Water Resistance Gasket Top Strip L190
21-1	UHSUPRA0241	Self-Tapping Screws Diameters 3 X 10
26	UHSUPRA0215-2	UL/CE Safety Label
P1	UHSUPRA0248	Control Panel Inlay Viola II (17") 160KG
	UHSUPRA0248-2	Control Panel Inlay Viola II (20") 220KG
P2	UHSUPRA0139	Viola II Front Label

**Viola II 17" 3 Prong Plug – Up to serial number 7809414249.**

**2 Prong Plug – From serial number 7809414250**

**Viola II 20" 3 Prong Plug – Up to serial number 7809433138.**

**2 Prong Plug – From serial number 7809433139**

### How to find your serial number

The serial number is located on the sticker on the back of your pump.

### Please Note

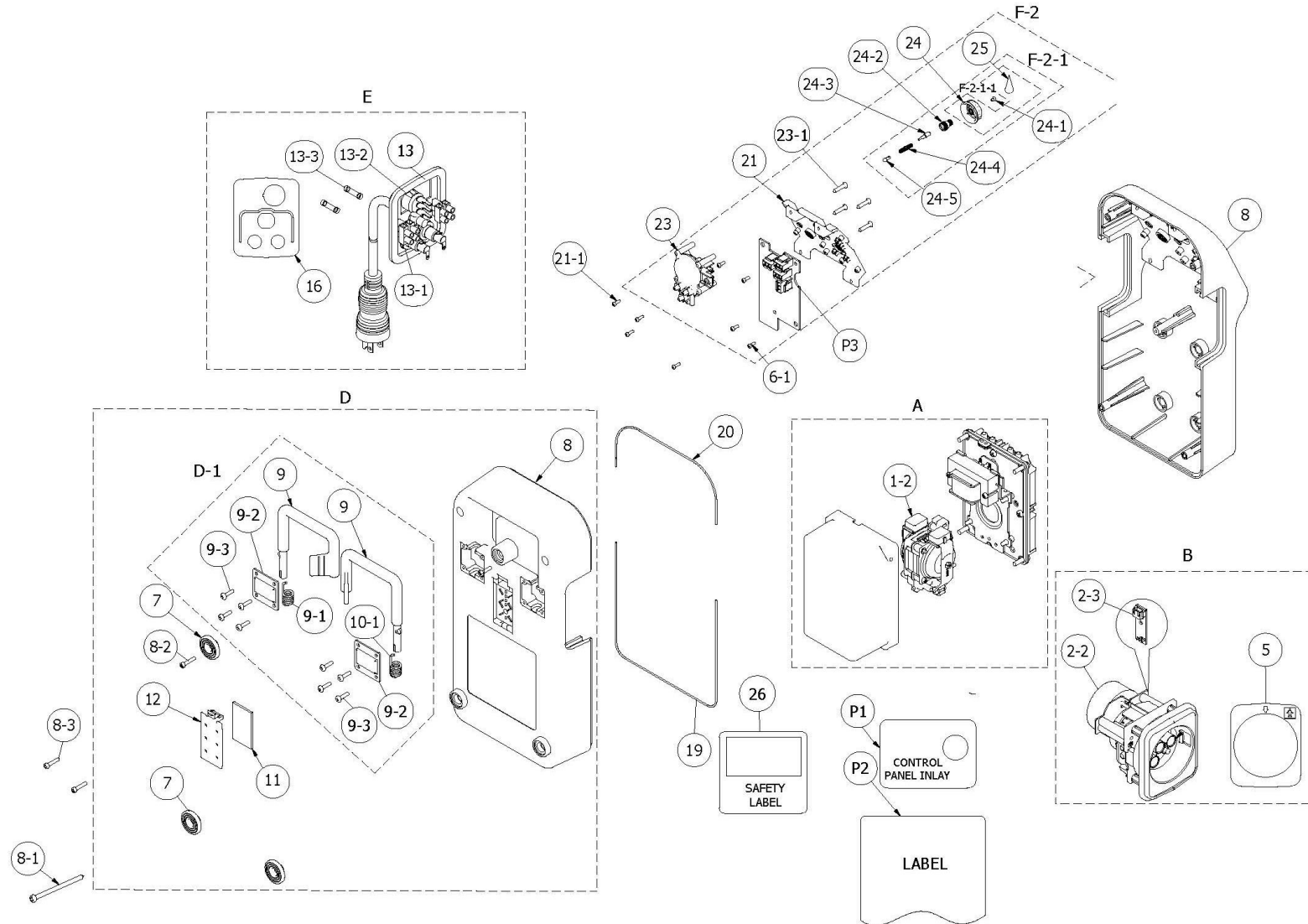
Opening your pump invalidates the manufacturers guarantee. Repairs and/or replacement of parts should only be carried out by trained personnel.

### Questions?

Please email enquiries@ultimatehealthcare.co.uk



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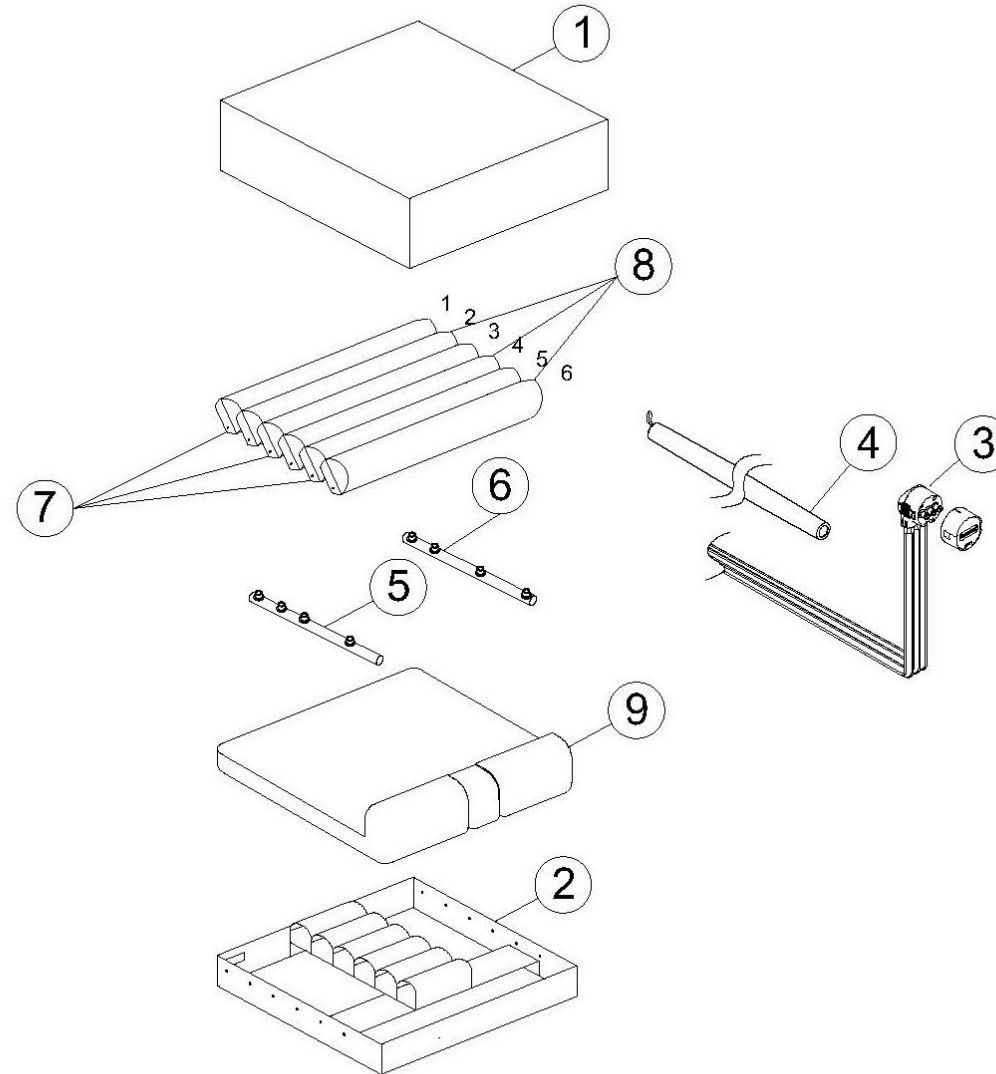
Item #	UH Part Number	Description
1	UHSUPRA0004	Cushion Cover Viola II UPRA1717-2
2	UHSUPRA0006	Cushion Base Viola II 1717 (Nylon-PVC)
3	UHSUPRA0498	Pump Connector With Hose, Circular, 2-1 Alt, Viola II 1717
4	UHSUPRA0256	Pump Connector Sleeve For Viola II
5	UHSUPRA0225	Manifold Viola II 1717 R1
6	UHSUPRA0224	Manifold Viola II 1717 L1
7	UHSUPRA0008R	4.3" Cell 17X17 R1
8	UHSUPRA0008L	4.3" Cell 17X17 L1
9	UHSUPRA0010	Foam Base Viola II 1717 43X43X11cm

Item #	UH Part Number	Description
1	UHSUPRA0005	Cushion Cover Viola II UPRA2020-2
2	UHSUPRA0252	Manifold Viola II 2020 R1
3	UHSUPRA0497	Manifold Viola II 2020 L1
4	UHSUPRA0007	Cushion Base Viola II 2020 (Nylon-PVC)
5	UHSUPRA0011	Pump Connector With Hose, Circular, 2-1 Alt, Viola II 2020
6	UHSUPRA0254	4.3" Cell 20X20 R1
7	UHSUPRA0255	4.3" Cell 20X20 L1
8	UHSUPRA0256	Pump Connector Sleeve For Viola II



# Spare Parts List

## Cushion 17"



# Spare Parts List

## Cushion 20"

